

# POWDER COAT COLOR CHART



## STANDARD FINISHES



### REGAL WHITE

PDR-20100  
GLOSS 5 +/-5  
LIGHT REFLECTANCE 75



### CLEANROOM WHITE

PDR-20101  
GLOSS 45 +/-5  
LIGHT REFLECTANCE 83



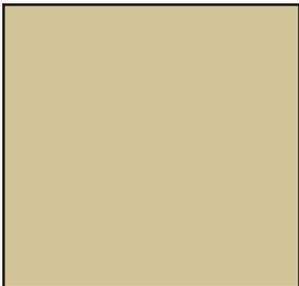
### PARCHMENT WHITE

PDR-20108  
GLOSS 20 +/-5  
LIGHT REFLECTANCE 70



### SECURITY WHITE

PDR-20127  
GLOSS 50 +/-5  
LIGHT REFLECTANCE 78



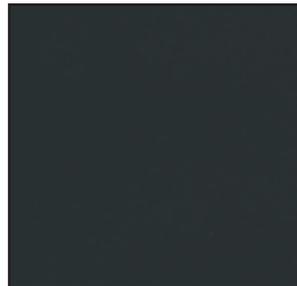
### BARONET BEIGE

PDR-20900  
GLOSS 5 +/-5  
LIGHT REFLECTANCE 48



### DARK BRONZE

PDR-20205  
GLOSS 15 +/-5  
LIGHT REFLECTANCE 9



### GRAPHITE BLACK

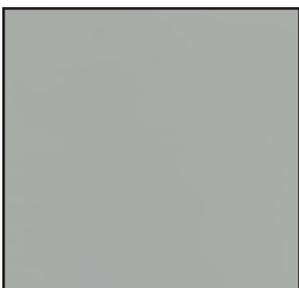
PDR-20400  
GLOSS 20 +/-5  
LIGHT REFLECTANCE 8



### BLACK JACK

PDR-20407  
GLOSS 40 +/-5  
LIGHT REFLECTANCE 5

## PREMIUM FINISHES



### DRIFTWOOD GRAY

PDR-20700  
GLOSS 5 +/-5  
LIGHT REFLECTANCE 36



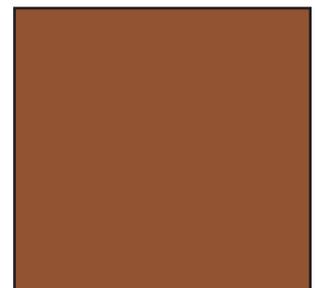
### ANODIZED ALUMINUM

PDR-20803  
GLOSS 10 +/-5  
LIGHT REFLECTANCE 36



### ASTI II

PDR-20811  
GLOSS 10 +/-5  
LIGHT REFLECTANCE 27



### COPPERHEAD

PDR-21412  
GLOSS 30 +/-5  
LIGHT REFLECTANCE 16

Gordon stocks all finishes featured. Gordon has virtually unlimited custom color matching capabilities. Antimicrobial finishes are also available.

Finish samples shown on this card are digital replications of the actual paint finishes and may vary slightly in color. Color samples, supplied on an aluminum panel, provide an actual representation of color, gloss, texture, and hue and are available upon request.

Gloss levels are expressed from measurement on a 60° gloss meter.

5023 HAZEL JONES ROAD, BOSSIER CITY, LA 71111

# POWDER COAT

## TECHNICAL INFORMATION



Our durable powder coat finishes are offered in acrylics, polyesters, hybrids, and epoxies. Gordon powder coat finishes are environmentally friendly, solvent-free, and nonflammable. No volatile organic compounds (VOCs) are emitted into the atmosphere during or after application.

### TECHNICAL DATA

GLOSS	5 - 85+	ASTM D523	MANDREL BEND	1/8"	ASTM D522
COLOR RANGE	Wide		ADHESION	5b	ASTM D3359
TEXTURE	Limited		MACHINE ABILITY	Pass	Drill 1/4" hole
IMPACT RESISTANCE	160 / 160	ASTM D2794	QUV-B 313	200 hours	ASTM D4587
SMOOTHNESS	8 - 10	Ford Scale	SALT SPRAY RESISTANCE	1000 hours	ASTM B117
PENCIL HARDNESS	2H	ASTM D3363	HUMIDITY RESISTANCE	1500 hours	ASTM 2247
TABER ABRASION	80	ASTM D4060			

All testing utilized a .063" aluminum substrate and a film thickness of 1.9 - 2.0 mils.

### ENVIRONMENTAL POLICY

Our in-house finishing facility uses only water-soluble materials in our pre-treatment process. All overflow from this process is approved for introduction into our city water treatment plant without adverse impact to the environment. Gordon powder coat finishes are EPA compliant and contribute to the U.S. Green Building initiative.

Gordon's environmental commitment is affirmed within our core *Values, Beliefs, and Principles*. Waste reduction and recycling are key elements of our business culture and are embraced by all Gordon team members.



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